



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBH9928-2-3
Job Sheet 168599



Part No: RBH9928-2-3

Job Qty: 4 ea ✓

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/24/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBH9928-2 Rev10 U/R IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev K
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/23/17	0.00	0.00	Start Up Machining-3		AK 18/01/12
100	Mori Seiki	4 pcs		11/24/17	0.00	4.00	MORI NV5000-2		AK 18/01/15
110	QC	4 pcs		11/24/17	0.00	0.00	QC2 Machining-3		AK 18/01/15
120	QC	4 pcs		11/24/17	0.00	0.00	QC8 Machining-4		AK 18-01-18
140	QC	4 pcs		11/24/17	0.00	0.00	QC5		38
150	Outsource	4 pcs		11/24/17	0.00	0.00	Outsource4		AK 18/01/11
160	Packaging	4 pcs		11/24/17	0.00	0.00	Packaging2		AK 18/02/11
170	QC	4 pcs		11/24/17	0.00	0.00	QC6		38
175	Packaging	4 pcs		11/24/17	0.00	0.00	Packaging3		38
180	QC21-SA	4 Ea		11/24/17	0.00	0.00	QC21		21

Part Op 100 - 1-Machine as per folio FB

FOLIO REV: _____

DWG REV: K

2-Deburr NOTE;

Descriptions: ***Machine RBH9928-2-1 at same time***

~~120 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG~~

150 - Issue P/O to ATG : PO 035521 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

JAN 31 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.250X06.000	0	32	0	0

1.33

Part Specifications

Specifications could not be found.

S025654 + S032310

Plex 11/20/17 10:17 AM Dart.lajeunesse.marie

2.5

DQA:

Date:

QA Closes

Work Order

Part

NCR

Date:


DART
AEROSPACE

S032317
Clamp
PART NO: RBH9928-2-3
Original Serial #: S032317
Revision:
Operation:
Change No:
Start up Operation 01/15/18
Job No: 168599
Dart Aerospace Ltd.

 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DATE

Work Order update only ☐

DART
AEROSPACE

AGAINST DEPARTMENT/PROCESS

Loss tube	☐	Water Jet	☐	Engineering	☐
Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
Finishing	☐	Rec/Store/Packaging	☐	Other	☐
Composite	☐	Supplier	☐		

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Forced	☐
Bending	☐
Centre Not Concentric	☐
Cracks	☐
Crimp/Kink/Ripple/Wave	☐
Cuffs	☐
Crushing	☐
Heat Treat	☐
Wave/Twist in Tube	☐
Marks/Chatter	☐

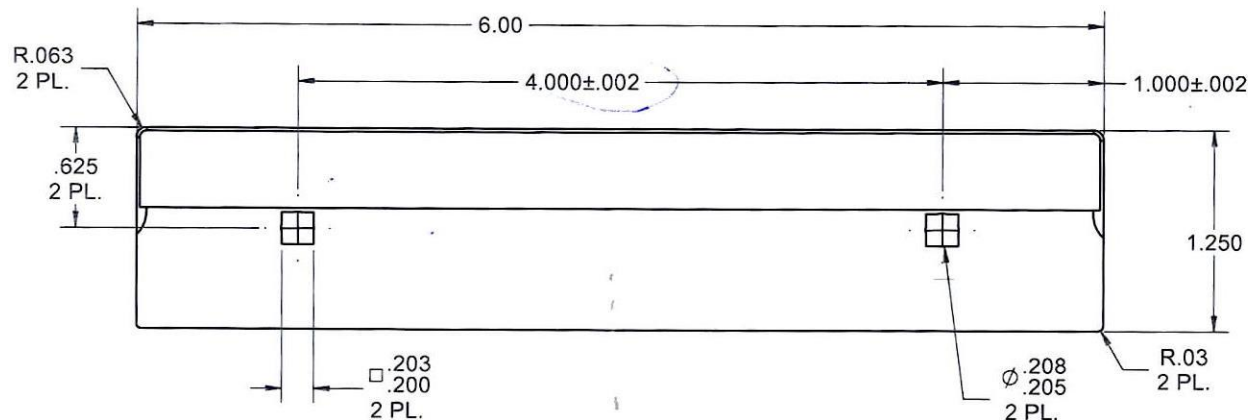
FAULT CATEGORY

Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Contamination	☐	Out of Sequence	☐	Part Moved	☐
Countersink	☐	Off-set	☐	Drawing	☐
Cut Too Short	☐	Mislabeled	☐	Finish	☐
Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐

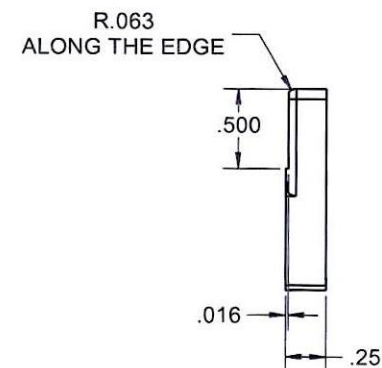
OTHER :

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168594

17-1-20



RBH9928-2-3 CLAMP



- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) FINISH: RED ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

		TITLE CLAMP	
		DWG NO. RBH9928-2-3	
DESIGN BY: VM 9/22/2017 DRAWN BY: WM 11/15/2017 CHECKED: WM 11/15/2017 INFO. APPROV: DP 11/16/2017 APPROVED: WM 11/16/2017 DATE: 11/15/2017 SCALE: NTS	WEIGHT: 0.2 LBS	XXX ± .005 FRACTIONS ± 1/8 XX ± .01 ANGLES ± .5° X ± .1 SURFACES ± 1/16	REV K
1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING		SHEET 3 OF 3	

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USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION
FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038921

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			Roof Doubler Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 647.0100 Rev. A							
9	168598	RBH9928-2-1	Tab Bender -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	4 pcs	0 pcs	4 pcs	\$7.30/pcs	\$29.20
10	168599	RBH9928-2-3	Clamp -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	4 pcs	0 pcs	4 pcs	\$7.30/pcs	\$29.20
11	168620	RBH9928-2-1	Tab Bender -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	3 pcs	0 pcs	3 pcs	\$7.30/pcs	\$21.90
12	168622	RBH9928-2-3	Clamp -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	3 pcs	0 pcs	3 pcs	\$7.30/pcs	\$21.90
13	168651	RBH9928-2-1	Tab Bender -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	3 pcs	0 pcs	3 pcs	\$7.30/pcs	\$21.90
14	168654	RBH9928-2-3	Clamp -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	3 pcs	0 pcs	3 pcs	\$7.30/pcs	\$21.90
15	168944	RBH9928-12-3	Tab Bender -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2,	Firmed	2/9/18	1 pcs	0 pcs	1 pcs	\$7.30/pcs	\$7.30

DAS
38
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914608

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613-632-9377 Fax: 613-632-1333	
Terms	
Ship Via	
OUR TRUCK	
Quantity	Description
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.
4 ea	Part: RBH9928-2-3 Rev: K Clamp Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22470 PO: PO038921 Line: 10
3 ea	Part: RBH9928-2-3 Rev: K Clamp Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22472 PO: PO038921 Line: 12
3 ea	Part: RBH9928-2-1 Rev: K Tab Bender Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22473 PO: PO038921 Line: 13 or 14
1 ea	Part: RBH9928-12-3 Rev: C Tab Bender Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22475 PO: PO038921 Line: 15
4 ea	Part: D5227-3 Rev: A Seat Track Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 22465 PO: PO038921 Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Made in Canada.	



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914608

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms

Ship Via

OUR TRUCK

Quantity

Description

Date:

09/02/2018

Certified Signature:

Receiver Signature:

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

Made in Canada.